

SANDERS Family of Coventry & Birmingham

SANDERS FAMILY OF COVENTRY & ASTON, BIRMINGHAM

FAMILY TREES & ASSOCIATED INFORMATION

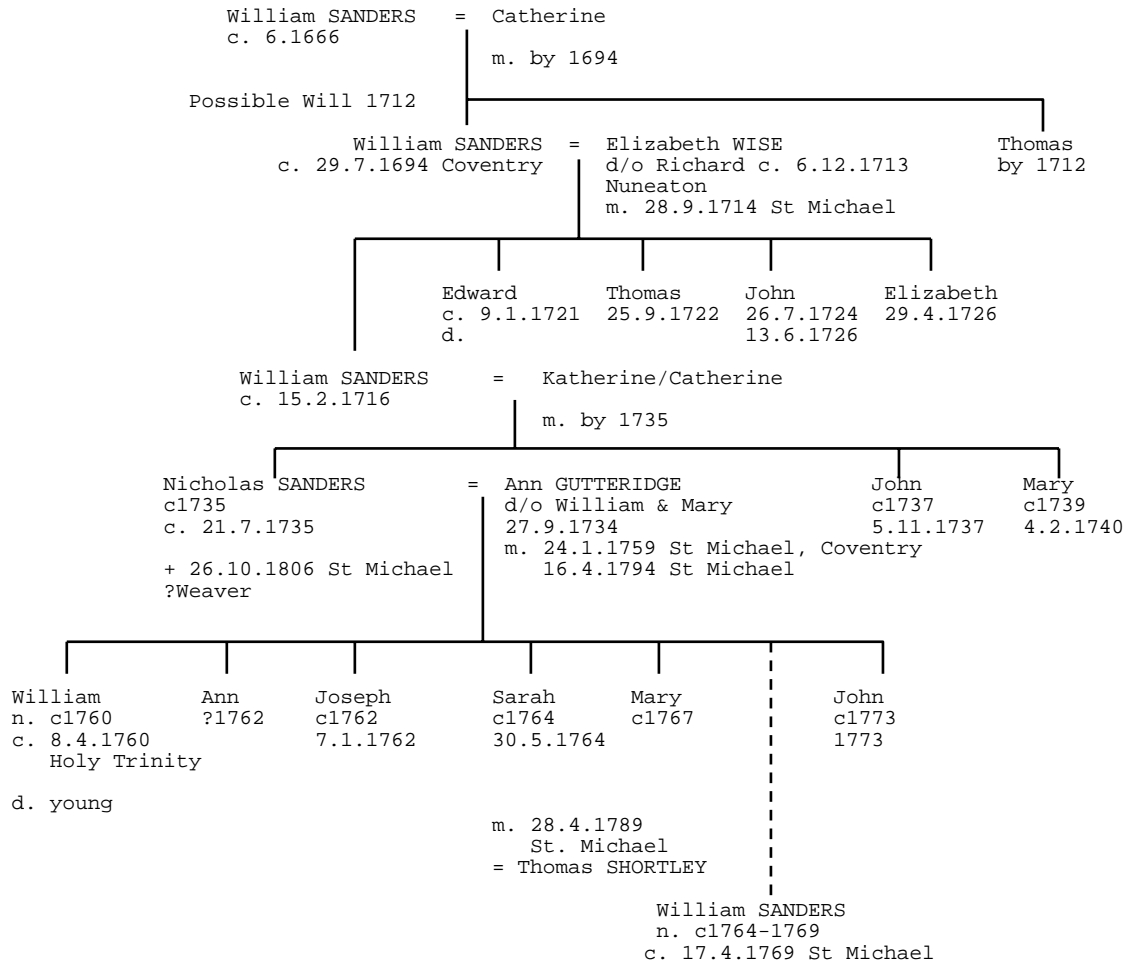
Compiled by

Mark A. S. Grace & SANDERS cousins
(Mark's Maternal SANDERS family)

- For version number & issue date see page footer;
- After cover page, document best viewed in Courier 8pt font;
- Visit <http://CreativeGraces.net> for updates;
- Contact current email address through website with questions, amendments or new information.

SANDERS Family of Coventry & Birmingham

CHART SM0: Oldest Likely Maternal SANDERS Ancestry - Unproven (Coventry: C17th/C18th)



[Chart SM1]

Uncertain ancestry for William:
1769 s/o Nicholas & Ann

Notes

In the Name of God Amen I William Sanders of the City of Coventry, Taylor, being weak in body but of perfect sound disposing mind and memory praised be God for the same do make ordain and publish in writing this my Last Will and Testament etc. etc.

My Will is that first of all, all my just debts funeral charges and expenses be paid and discharged by my Executrix out of my estate goods and chattels

Imprimis

I give to my two beloved sons William Sanders and Thomas Sanders the sum of five shillings each to be paid unto them by my Executrix as they shall respectively attain the age of one and twenty years.

Item

I give unto my dearly beloved wife Katherine The Rents Issues and profits of my House which I purchased of Norton Hanson gentleman for and during the term of her natural life and after her decease of my said wife I give the said House to my two sons William Sanders and Thomas Sanders to be equally divided between them share and share alike and to their heirs for ever. But if it shall so happen that either of my said sons die without lawful issue that then my Will is that the said House shall wholly go to and be the survivors of them two and to their heirs of such survivors for ever.

Item

I give devise and dispose unto my said dearly beloved wife Katherine whom I likewise constitute make andmy only sole executrix of this my Last Will and Testament. All and singular the

SANDERS Family of Coventry & Birmingham

Rest of my Estate goods cattle and chattels to be by her my said Wife freely possessed and enjoyed ratifying and confirming this to be my Last Will and Testament as contained in this one sheet of paper.

In witness whereof I the said William Sanders the Testator have hereunto set my hand and seal the Third Day of May in the eleventh year of the reign of our sovereign Lady Ann Queen of Great Britain AD 1712

Witnessed Thomas & Dorcas CHEACKLY, John DILLEY

Probate granted to Katherine Sanders 9th October 1712

John appr. to father on 28.1.1786

- SANDERS/SAUNDERS names not standardised until the end of C19th.
- Surname comes from "Son of Sander" - pet form of Alexander (Greek: "Defender of Men"). Very common in Belgium.

Earliest references:

Henry SANDRES, Worcs. Subsidy Rolls (1275)

Richard SAUNDER, Staffs Subsidy Rolls (1332)

In Warks generally there is a large clan SANDERS and variants in Coventry from C15th.

Nicholas - is there a Will for 1806 ??

From the 13.12.1720 Will of John HALSALL who leaves the front part of a Gosford St. messuage (occupied by his son-in-law John DOUSE and adjoining one inhabited by Nicholas SANDERS) to J. DOUSE and Elizabeth his wife for life with remainder to the testator's granddaughter Martha DOUSE (who immediately receives the back part); "Stone House", Gosford St. (let to John SANDERS), with a 6yd. long garden, goes to the testator's granddaughter Mary Douse

Geographical Note: Gosford Street formerly lay within Gosford Gate and thus inside the City wall, was the medieval route eastwards out of the city.

SANDERS Family of Coventry & Birmingham

Other Early Baptisms at Holy Trinity, Coventry

Richard SANDARS = Mary:

Thomas SANDARS, c. 6.4.1662

Benjamin SANDARS = Mary:

Mary SANDARS, c. 18.4.1662

Joseph SANDARS, c. 10.8.1664

Samuel SANDARS, c. 21.11.1666

John SANDARS, c. 23.10.1668

James SANDARS = Mary:

Mary SANDARS, c. 16.4.1685

Hannah SAUNDERS, c. 26.5.1690

Samuel SAUNDERS, c. 26.12.1693

Margery SAUNDERS, c. 28.4.1696

Thomas SANDERS = Sarah:

Mary SANDERS, c. 9.3.1726

Hannah SANDERS, c. 12.2.1728

Thomas SANDERS = Mary:

William SANDERS, c. 7.7.1732

Sarah SANDERS, c. 18.2.1733

Elizabeth SANDERS, c. 18.12.1735

Ann SANDERS, c. 10.8.1742

Richard SANDERS, c. 18.6.1745

Edward SANDERS = Isabellah:

Elizabeth SANDERS, c. 19.2.1732

Jane SANDERS, c. 23.1.1735

William SANDERS = Hannah:

William SANDERS, c. 3.10.1734

Richard SANDERS, c. 25.10.1736

Henry SANDERS = Ellizabeth:

Sarah SANDERS, c. 19.12.1736

James SANDERS, c. 14/2/1738, s/o unknown

William SANDERS = Ann:

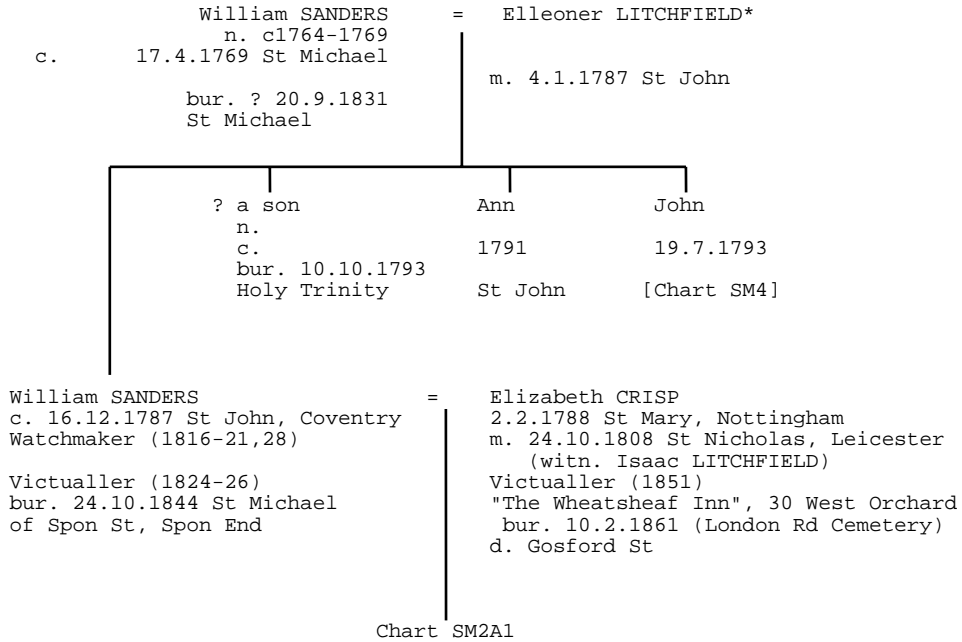
Sarah SANDERS, c. 31.8.1738

William SANDERS, c. 30.12.1740

SANDERS Family of Coventry & Birmingham

CHART SM1: Oldest Proven SANDERS Ancestry (Coventry: C18th/C19th)

Probably from Chart SM0:



Notes

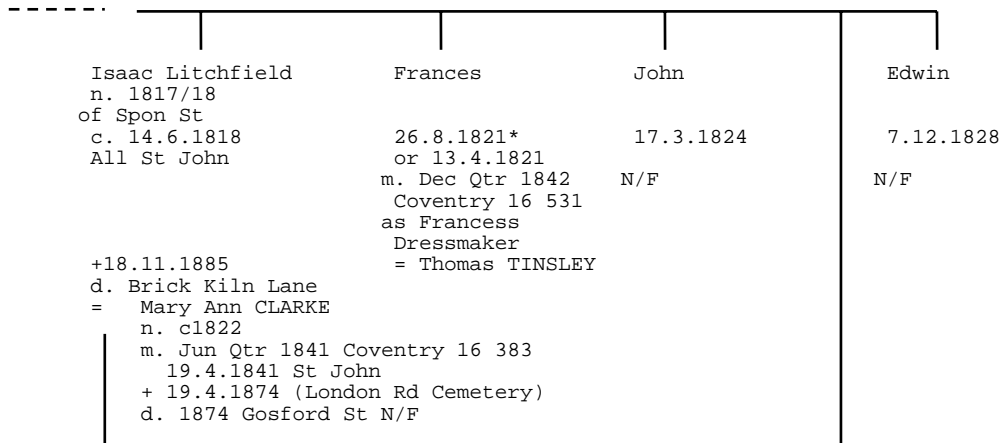
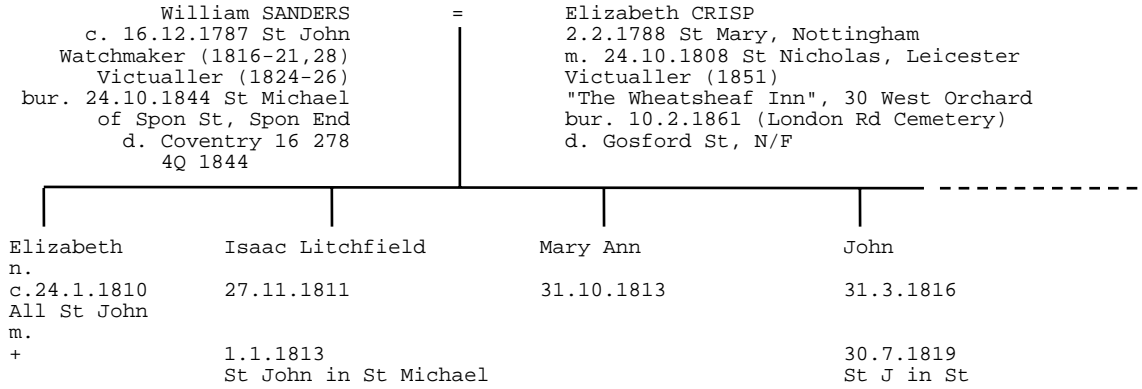
William, a Publican in West Orchard in 1841.
 Spon Street not numbered until c1871.
 * Elleoner probably Elleoner CRESSELL, widow of Isaac LITCHFIELD.

SANDERS Family of Coventry & Birmingham

CHART SM2A1: Descendants of William SANDERS & Elizabeth CRISP (Coventry: Late C18th-Mid C19th)

From Chart SM1:

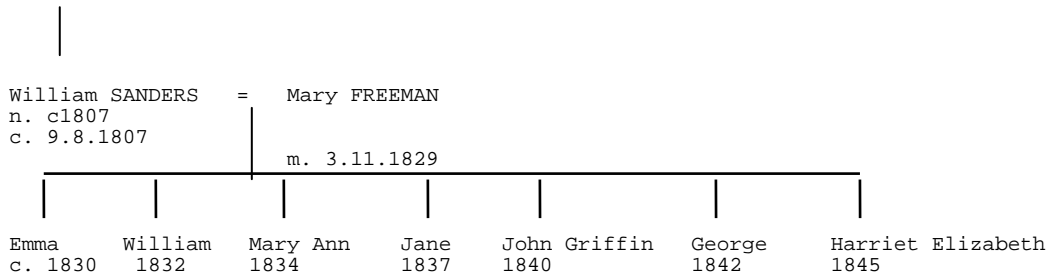
William SANDERS, a Publican in West Orchard in 1841.



[Chart SM2A2]

James Crisp SANDERS
[Chart SM2B]

Early pre-nuptial child of William & Elizabeth?



SANDERS Family of Coventry & Birmingham

Notes

James SANDERS s/o William of Coventry, Watch Springer & Liner enrolled 4.7.1839 as Apprentice to Master William Henry HILL, Nathaniel HILL & Thos HILL, Watchmakers

John (1824) - possible death at Coventry Jun Qtr 1842, 16 246

1841 Census (107/1153/14/21) - West Orchard, Coventry
All given as born in county, although probably incorrect for Elizabeth.
William SANDERS (53), Publican
Elizabeth (53)
James (15), Apprentice watchmaker

16 children given of "William & Elizabeth" in period 1805-46 to be better defined to this couple.

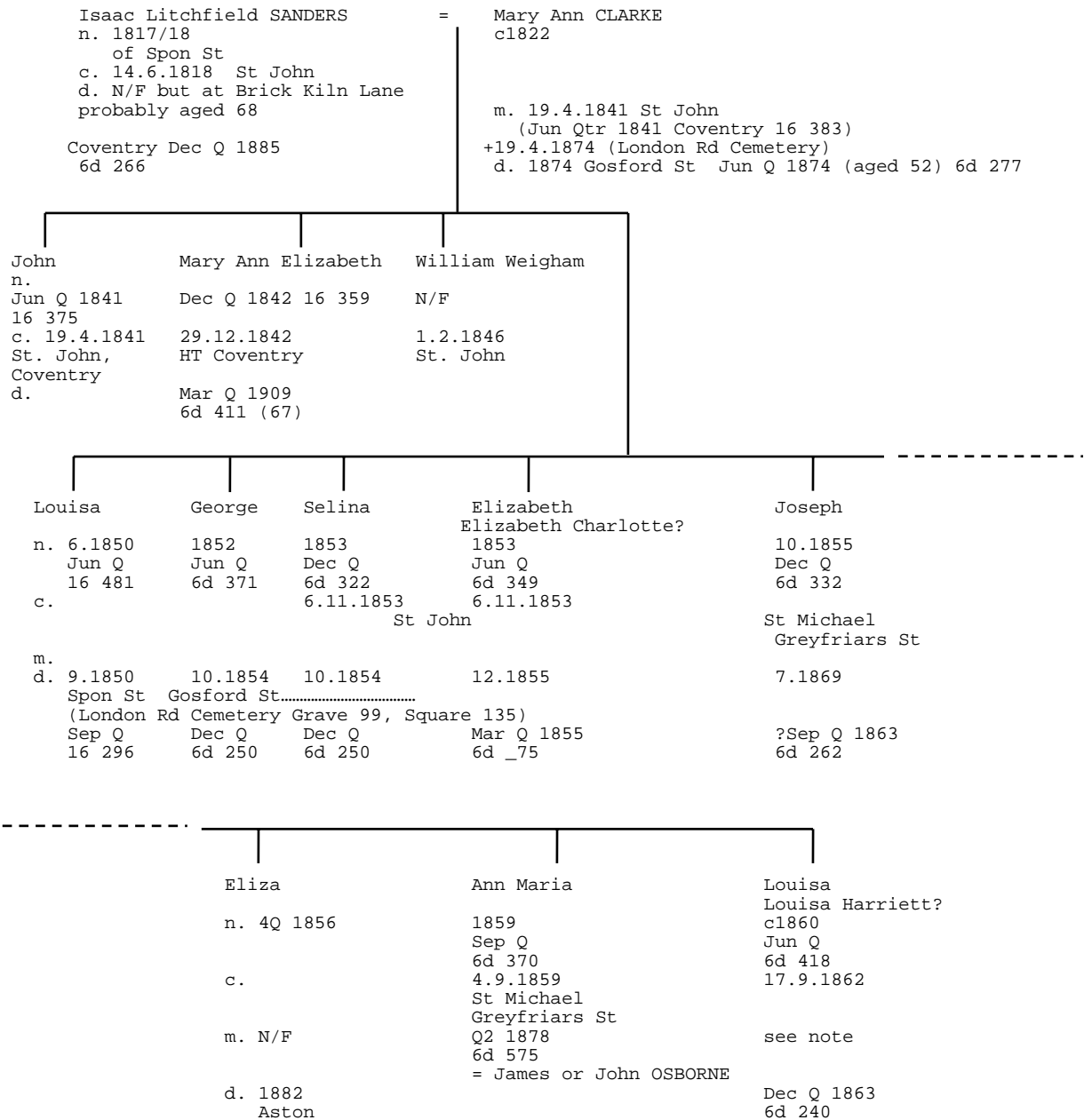
SANDERS Documents (or copies)

Entry of Birth - Frances 20.3.1862 St John, Coventry
Entry of Death - William 24.4.1848 St John & St Michael, Coventry

Entry of Marriage -
Arthur F. & Selina BICKNELL 4.6.1893, St Mary, Aston
Joseph & Emma SESTON 22.4.1867, Handsworth, B'ham

SANDERS Family of Coventry & Birmingham

CHART SM2A2: Descendants of Isaac Litchfield SANDERS & Mary Ann CLARKE



Notes:

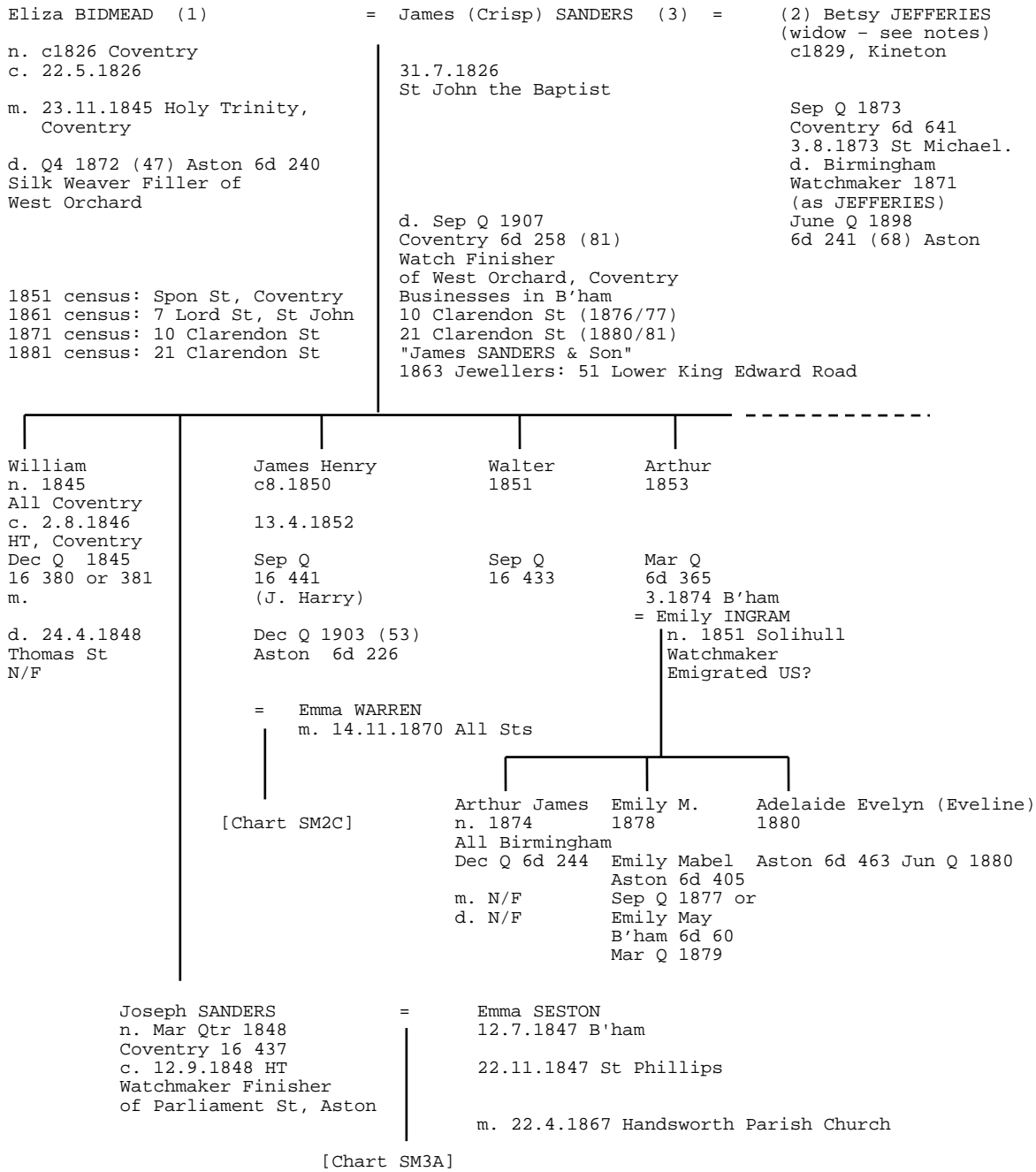
Louisa (1862) - possible birth at Coventry: Louisa 6d 383 Sep Qtr 1862,
 Louisa Harriett Jun Qtr 1862 6d 418
 Poss. m. as SANDARS/SANDERS 6d 576 Jun Qtr 1878 = James WILLITS or James HARPER

Ann (1859) - m. as SANDARS = James OSBORNE
 53 Gosford Road, 1881 census:
 Isaac Litchfield SANDERS, Ann Maria (incorrectly as SANDERS, married) & John OSBORNE (25) son-in-law

Eliza (1857) on 1861 cenus, missing from 1871 census and possibly entry in 1881 at Aston Union Workhouse

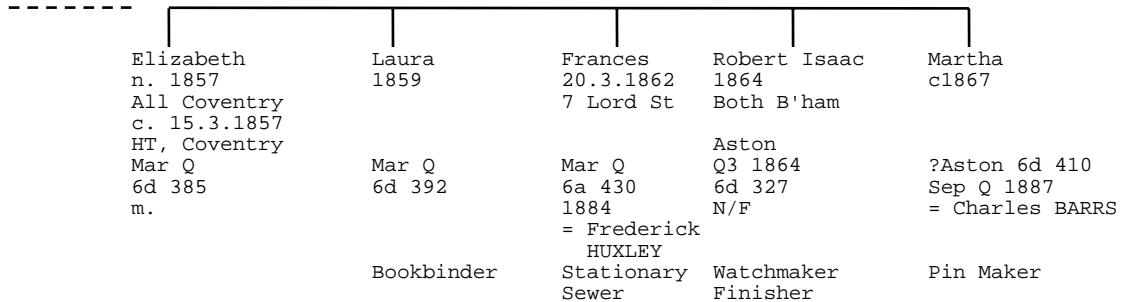
SANDERS Family of Coventry & Birmingham

CHART SM2B: Descendants of James Crisp SANDERS (Coventry then Mid C19th Birmingham)



SANDERS Family of Coventry & Birmingham

continued from previous chart:



SM2B Notes

- 1851 census at 30 West Orchard, "The Wheatsheaf Inn":

Elizabeth SANDERS	Head	Widow	63	Licensed Victualler of Nottingham
Martha CLARK	Servant	u/m	26	Servant of Coventry
John MEAKIN	Lodger		24	Joiner of B'ham
William HARRISON			31	Glazier & Painter of Hinckley
John POTTER			31	Joiner of Atherstone
Joseph FORD			28	Bricklayer of Atherstone
William SMITH			27	Bricklayer of Atherstone

Banns of 23.11.1845, James SANDERS, watchmaker, father William Sanders, Victualler, West Orchard. Bride to be Eliza BEADMEAD, Spin Weaver, Brides father William BEADMEAD, weaver. Witness: Gregory LAKES & William GREGORY.

1861 Census Lord Street - All neighbours were in the watchmaking trend. Entry for "Walter" in 1861 and "Arthur" in 1871 (possible transcription error), although an unmarried Walter (27) of Coventry is in the 1881 census. James Henry no longer at home in 1871. All other 1861 children confirmed.

James C SANDERS recorded in "Clockmakers & Watchmakers of Warwickshire, Worcestershire & Staffordshire" as living at Punffs Causeway, Coventry in 1851.

1871 Census -

James & Eliza SANDERS (44) with 6 children
 Arthur (19), Elizabeth (13), Laura (11), Frances (9), Robert J (7), Martha (4)

James SANDERS second wife Betsey:

Twice widowed:

n. Betsy WASHBROOK d/o John & Betsy c. 1.9.1829 Kineton, Warks.
 Elizabeth WASHBROOK = John PARSONS m. 4.12.1859 St Thomas, B'ham (Dec Qtr 1859 B'ham 6d 279)
 John PARSONS d. 4Q 1866 (36) Aston 6d 155
 Elizabeth PARSONS = George JEFFERIES m. 9.5.1868 St Michael (2Q 1868 Coventry 6d 521)
 George JEFFERIES d. 3Q 1872 (38) Coventry 6d 294
 George & Betsey JEFFERIES on 1871 in Coventry with daughter Margaret PARSONS (9) from 1st marriage. Betsey as a Watchmaker.

1851 Census Coventry St Michael, District St Johns

James SANDERS, 24, Watch finisher
 Eliza 24, Joseph 3, James Harry 7 months (all born Coventry).

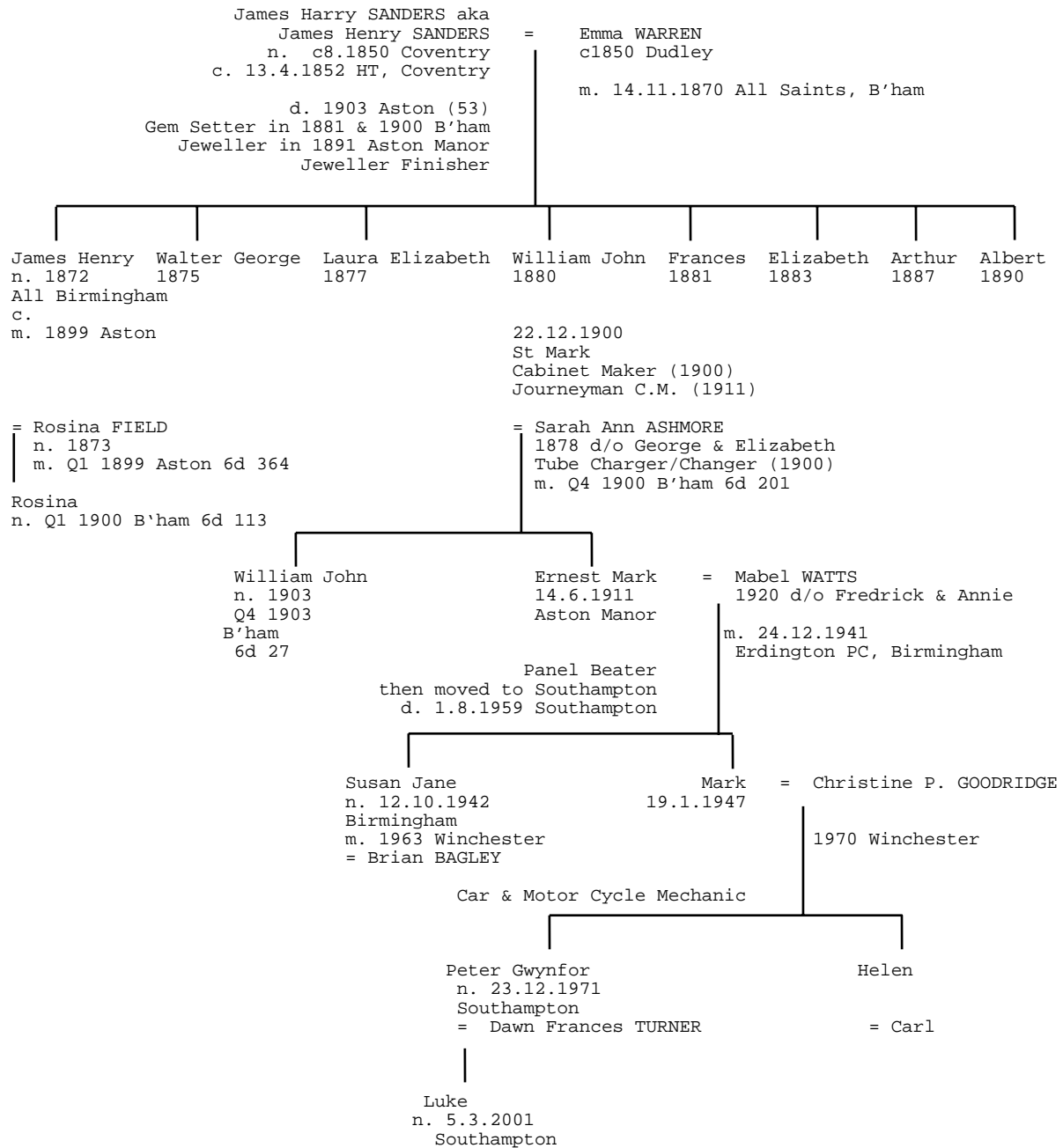
1891 Aston Manor - 13 Witton Lane:

James SANDERS, Head, M, 64, Watch Maker, Employer, Coventry Warwickshire
 Betsy SANDERS, Wife, M, 61, Kineton Warwickshire
 Robert Isaac SANDERS, Son, S, 26, Watch Maker, Employed, Aston Birmingham Warwickshire
 Sarah Stanley, Visitor, 32, Living On Own Means, Birmingham Warwickshire

SANDERS Family of Coventry & Birmingham

CHART SM2C: Descendants of James Henry SANDERS & Emma WARREN (Coventry & Southampton)

From Chart SM2B:



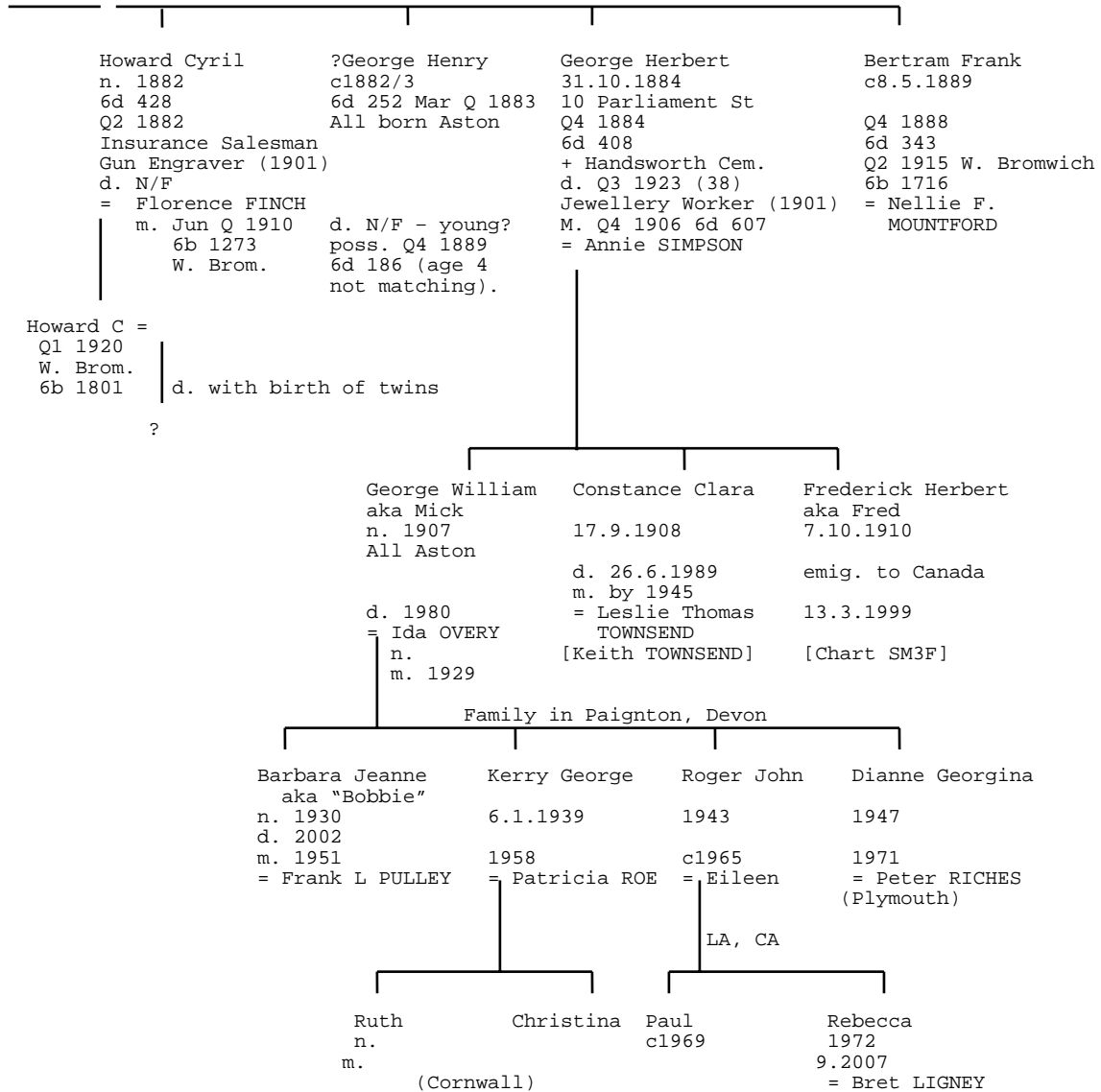
Notes

Possible marriage of Walter George Q4 1907 Aston 6d 425 = Maud ROBERTSON
Child: Geoffrey Robertson SANDERS Q2 1913 Aston 6d 821

Possible marriage of Laura Elizabeth Q4 1900 B'ham 6d 13 = ?Walter ALDRIDGE

SANDERS Family of Coventry & Birmingham

From previous chart:



* Frederick only (not Geo. Fred.) at Aston in 1909: Either Q1 6d 998 or Q2 6d 333

Notes

1901 Census Index for Aston Manor: Joseph (53) Coventry, Watch Maker; Emma (53), Howard C (18) Gun Engraver; George H (16) Jeweller; Bertram F (12).
1911 at 69 Hutton Road, Handsworth: Howard Cyril (Gun & general Engraver) & Florence (26), married for under a year.

"Mick" SANDERS alleged to have traced family back to Obadiah SANDERS in C16th Central Scotland, possibly Ayrshire. No documentary proof found in support of this family story.

Roger SANDERS emigrated to L.A. in 1970's, where he owns a huge print company. Lives in Santa Monica.
Effective Graphics Inc., 1821 Kona Drive, Compton, CA 90220-5481, USA
Tel: (1) 310-604-0952 & (1) 310-637-2170
Roger SANDERS - In company's corporate registration filing as the registered agent, a Scientologist, attorney.

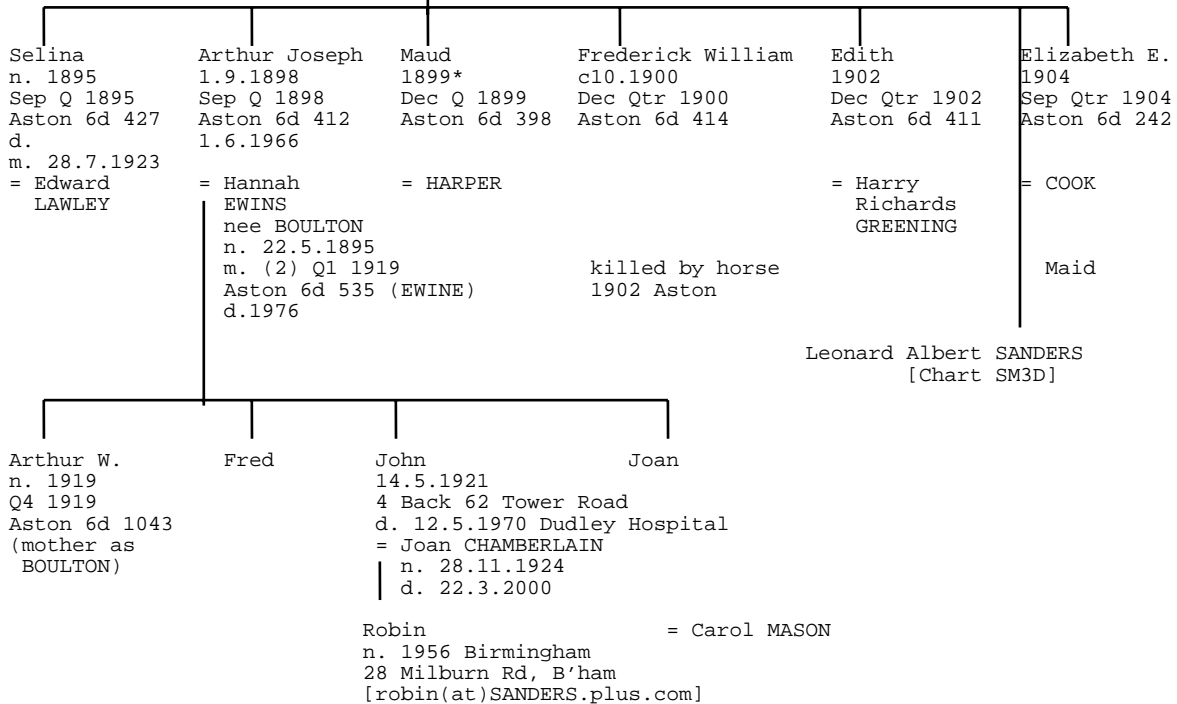
Keith TOWNSEND - ktownsend(at)blueyonder.co.uk

SANDERS Family of Coventry & Birmingham

CHART SM3B: Arthur Frederick & Selina SANDERS & Descendants (Aston, Birmingham: C19th/C20th)

From Chart SM3A:

Arthur Frederick SANDERS n. 4.6.1871 Aston Manor Potters Hill Q3 1871 Aston 6d 333 d. ca 1935 Erdington Master Watch & Clockmaker Bicycle Maker of Parliament St, Aston No SANDERS at Potters Hill at time of 1871 census!	=	Selina BICKNELL Birmingham Dec Qtr 1873 6d 234 m. 4.6.1893 St Mary's Aston Brook (Q2 1893 Aston 6d 382) Brickyard Labourer Orphan of Tipton Workhouse 1893: Parliament St, Aston, later 33 Clarendon St 1901: Court 5, 1 Parliament Street d. N/F
---	---	--



Notes

* Maud, either Aston 6d 398 Dec Qtr 1899, or 6d 201 Dec Qtr 1900

Hannah aka Nancy EWINS nee BOULTON:
 First husband Percy EWINS died in action 1917, leaving son Harry George EWINS (1916).
 Family confirm Nancy was pregnant at time of marriage. The SANDERS family did not approve of her, disowning Arthur. Selina was only family member at their wedding. Apart from sister Edith, the other SANDERS family members (incl. Selina) did not speak to Arthur again. Arthur & Hannah lived on Bromford Lane, Erdington, B'ham (opposite Rookery Park).

Elizabeth - several illegitimate children alleged (one by member of SCRIVEN household where serving) & several in marriage
 Family photo album: IOM Holiday August 1922, incl. SANDERS girls, Edith MACDONALD, Leonard & Ted & Lena LAWLEY.

possible SANDERS (or BICKNELL) cousin with Arthur & Selina in 1901 at Parliament St.
 William ROTHERS (sic) aged 15, cousin
 Note: name ROTHERS not matching known families in area - likely mistranscription

In 1911 at 33 Clarendon Street, Aston Manor:
 Arthur F (Cycle Builder), Selina, William H ROTHERO (Steel Toy Maker of B'ham, cousin, 26), Selina (Shorthand typist), Arthur (Schoolboy/News Boy), Maud, Edith, Leonard A, & Elizabeth E.

William Henry ROTHERO n. Q4 1884 B'ham 6d 76 = Millie BURGESS Q3 1912 Aston 6d 439.
 William probably s/o William Henry ROTHERO m. Q4 1883 King's Norton 6c 832 to Agnes PARTRIDGE, who died aged 23 Q4 1884, no doubt as a result of birth complications.
 Actual relationship as "cousin" is uncertain. An Agnes PARTRIDGE can be found Q4 1861 registered in Kings Norton.

SANDERS Family of Coventry & Birmingham

Notes

1891 Aston Manor - 1 Ct 4 H Tower Rd:
Henry J SANDERS, Head, M, 22, Clock Fitter, Employed, Aston Warwickshire
Emily J SANDERS, Wife, M, 20, Birmingham Warwickshire

at 121 Park Lane, Aston Brook:
Alfred (24), Bicycle Fitter with wife Jane (22). No children.

1901 at 23 Parliament Street:
Joseph (53) & Emma (53), with Lillian (21) Warehouse Girl Jewellers, Howard C (18) Gun Engraver, George H (16) Jeweller(?), Bertram F (12).

The following notes are extracts from Barbara G. Buck SANDERS LUDVICK GEDCOM file:

More About EMILY JANE LONG:

Burial: June 04, 1949, Green Hills Memorial Park in the Harbor View Section, Coordinates 453, A, in Rancho Palos Verdes, CA,

Notes for ELSIE LILLIAN SANDERS:

b. April 05, 1893, Birmingham, England; d. August 05, 1987, La Habra, Orange County, California, age 89; m. EDWARD G. NEESS; b. July 01, 1898; d. March 03, 1953, Portuguese Bend, Palos Verdes Estates, Los Angeles County, California. committed suicide, age 54.

The following information was verbal and told to Barbara LUDVICK by Laura (Lee) SANDERS, 2nd wife of Errol Leslie SANDERS:

Elsie Lillian SANDERS' first marriage (first husband name is unknown) they had a daughter who died when she was ten months old. This marriage and the birth and death of their daughter, took place either in Canada, or in America. Elsie had no other children with either marriage. After Elsie's 2nd husband Edward NEESS' death, she decided to go into real estate in the Palos Verdes Estates area.

Burial: August 12, 1987, Green Hills Memorial Park in the Harbor View Section, Coordinates 256, B, in Rancho Palos Verdes, CA,
Social Security Number: 569-26-1982 issued in California, last known Zip Code 90631, primary location was in La Habra, California

Notes for ERROL LESLIE "SANDY" SANDERS:

Information written by RKO Studios located in Hollywood, California, entitled "Personality Portrait of Errol SANDERS."

"He is nicknamed "Sandy." He has a dynamic personality, knows how to handle people and has a good business head on his shoulders. He was born in Birmingham, England and as a child loved fishing, boating and swimming. He came to Canada with his parents at the tender age of seven and resided there until the year 1914 when he enlisted in the Canadian Army. This caused his departure from his beloved country and headed him for active service overseas with the C.A.S.C. 2nd Divisional Ammunition Park.

He returned to Canada for hospitalisation in 1917. After a brief rest he was told that he was no longer fit for active service and was then assigned to train the American troops in Plattsburg, New York. He enjoyed his stay in the States so much that he decided to return to Canada, after the war had ended, to apply for a discharge from the service, which would enable him to make his home with the Yanks. While overseas he helped out by entertaining and staging shows for the wounded men in the army hospitals.

Once in the U.S. he worked in vaudeville as a singer. He was on tour for two years with the Orpheum Circuit, Suntime & Loew's."

[Errol told Barbara G. (Buck) SANDERS LUDVICK, that when he was a singer in vaudeville he earned \$600.00 a week, which was quite a bit of money back then, and he spent every penny of it. He was single at the time and dated many women that included actresses and models. He told me that he had been dating this model for a while and one time when he went to pick her up he complimented her on the dress she was wearing, she replied with, "thank you, but this dress only cost me \$10." Then she went on to say, "it doesn't matter how much the dress cost for it to look like a million bucks, but it does matter if it is the right style and colour for you and your figure, that's the secret. If you get the right colour and style for yourself then it always looks more expensive and flattering then it really is."
Errol also told me that if you wanted to be noticed when going to any kind of gathering, to always arrived just a little bit later than anyone else. When you walk in the door everyone notices you right away.]

"After a period of this he started in business for himself in Chicago. Shortly after he worked for Marshall Field & Company as a road salesman. His territory covered the northwestern states and during a blizzard in Montana he received a letter from his

SANDERS Family of Coventry & Birmingham

family, who were then living in California, with an enclosed photo showing them picking oranges in the sun. This photo so intrigued him that he resigned his position and headed west. His next job was that of superintendent of the new branch store Sears & Roebuck had just built in the Long Beach area. During this interim he met and fell in love with his charming wife Lillian Irene Train and they were married shortly after."

[This leads one to believe that he met Lillian in Long Beach, California. Errol must have been travelling on business trip or on vacation because Barbara LUDVICK has a picture that states on the back, "Lillian Irene Train and Errol Leslie SANDERS where we met, near Hamilton, Canada, before we were married in 1927."]

"His next step was to join the Canadian Legion. He worked for Sears & Roebuck until the long-to-be-remembered earthquake struck so violently in that area. The store was damaged and they closed indefinitely for repairs. In the meantime an offer came up which brought him here to RKO Studios. He started as assistant to the plant superintendent. Since he has been here he founded the Studio Club, managed the cafe for fourteen months, was in charge of personnel and handled the fan mail and messenger departments. He was then transferred to Denver, Colorado, as a film salesman. While in Denver he gathered a good fundamental knowledge of the distribution of films and the kind of entertainment the average movie-going audience desires, which he hopes may someday be able to help him. His allergy to cold weather caused his return once more to RKO where he now is in charge of the Messenger Department. In 1937 he was made State Commander of the Canadian Legion."

[The next three paragraphs are extracts written by Barbara G. (Buck) SANDERS LUDVICK: On December 19, 1945 Errol's beloved wife Lillian Irene (Train) SANDERS died of cancer and he was devastated. She was his true love and soul mate and when she died he also died. He remarried only six months after Lillian died. Laura, who is Errol's second wife, told me that she had always been in love with Errol and loved him the first time she met him. He was married at the time and ignored her advances. After Lillian died Laura saw her opportunity and latched on to him before he even knew what was happening. She took advantage of him in his vulnerability and she said it was on purpose. He left RKO Studios sometime after and he and his new wife Laura settled in Echo Park, Los Angeles, California. He went back to working for Sears & Roebuck right down town in Los Angeles as a floor salesman. Laura told me that Errol was the easiest person in the world to get along and live with. Laura had been married a few times by the time she married Errol, at least 3 times, so I figured she knew what she was talking about. He still kept in touch with his movie star friends and he was still receiving Xmas cards and phone calls from some of them as late as the 1960's. They were always trying to get him to come back as an up and coming actor. I understand that before he left he was just barely starting to be on his way to stardom.

He was very good friends with Mary Pickford and Douglas Fairbanks. Lucille Ball and Desai Arnez called him up just before they started the "I Love Lucy" sitcom series and asked him to come and play the roll of "Fred," Errol declined. I asked Laura why? She said, "When Lillian died he also died, he felt that life was behind him." Errol retired from Sears & Roebuck and moved to Orange County near where his son Richard and wife Barbara were living. In about 1962 Errol and Laura moved to Spokane, Washington where Laura's daughter Virginia, from a prior marriage, and her husband Walt lived. They lived there until Errol died on June 30, 1978 and Laura died January 05, 1981.

Errol had one of those wiener dogs, whose name was Sam. That dog went everywhere with him and was very spoiled. Errol shared everything with that dog, even his coffee or tea. He'd pour a little of it into a saucer and give it to Sam and a few times I seen Errol let the dog lap some of it up right out of his coffee/tea cup. On Xmas cards it always said, "From Errol, Laura and Sam." One year they put Sam's picture on Xmas a card and sent it out to everyone. Errol really loved that dog.]

"He loves to travel and meet new faces and has been in every state in the Union, in every province of Canada and has also covered a considerable amount of territory in Europe.

His hobbies are hunting, fishing, golf and gardening. He is a very likeable fellow and makes friends easily. His favorite sports are hockey, football and soccer. In 1928, he played on the California Championship Soccer team and is very proud of their record. He has been called in numerous times to supply data for British films.

He likes RKO's friendliness and hospitality and regards the corporation as "one big happy family." His eleven year old son Dick, he says, is the real boss of the SANDERS family.

He recently finished a terrific acting part in the Studio Club play, "The Night of January 16th," and enjoyed being with the company immensely. He is a very good sport as well as actor and we all wish him the best of luck in his future undertakings at RKO."

Burial: July 03, 1978, Spokane Memorial Gardens, in Space 1 of 85D, in the Good Shepherd Area, in Spokane, Spokane County, Washington. Cause of Death: Cancer
Social Security Number: 563-03-4190 issued in California, last know Zip Code 99203, primary location was in Spokane, Washington

SANDERS Family of Coventry & Birmingham

Notes for LILLIAN IRENE "SMILEY" TRAIN:

Several members of the family stated that Lillian was a very strong swimmer and that she was in the Olympic Games representing Canada for High Diving. She also was a school teacher. She died of cancer in 1945 leaving her husband and a twelve year old son.

Burial: December 22, 1945, Forest Lawn Cemetery, Space 1, Lot 2161, in the Eventide Area, in Glendale, Los Angeles County, California. Cause of Death: Cancer

Notes for LAURA FRANCES LEE:

Burial: January 09, 1981, Spokane Memorial Gardens, in Space 2 of 85D, in the Good Shephard Area, in Spokane, Spokane County, Washington

Notes for RICHARD ERROL "DICK" SANDERS:

He married in 1953 to his first wife Barbara Geraldine Buck, a month later he was drafted into the Army and began his basic training at Fort Ord in Northern California. After completing basic training, he was immediately sent to Korea, while the ship was en route, the Korean War ended.

Several months after Richard arrived in Korea he became very ill and was also paralysed. The Army doctor's were going to fly him home to the United States, but decided not to because they were afraid he might die on the way, instead they flew him to a hospital in Japan. He was in the hospital for approximately six to eight months. After he recovered they sent him back to his unit. When he completed his Army career he was honourably discharged at Fort Ord in California.

Richard resumed the job he left driving a truck for a material yard in Manhattan Beach. He continued working there for about a year then decided to go into construction, he started out as a tender and soon became a mason.

In 1959 Richard and Barbara, with their son Rickey move to Orange County and settled in Anaheim, by then he was a contractor and owned his own masonry business. Later they moved to the town of Orange in Orange County, and lived there for several years. While there they had two daughters, Kelle and Linda.

Richard was a bit of a rascal and had one of those magnetic personalities with lots of charisma and leadership qualities. He had the potential to make lots of money, I've seen him do so, but unfortunately most of it went towards the race track, wine, women and song. A lot of that money he made was under the table, and he never told his wife Barbara about any of it. She found out years later that she was sleeping every night on top of \$10,000, Dick's mad money. He used all that money for his own pleasure. He had a lot of men friends and he was always getting them into trouble with their wives. I've seen him chisel them out of part of their paychecks and they'd get angry and quit, but six months later they'd be right back begging for their job back.

He was a good looking man and with that magnetic personality the women couldn't stay away from him, and because of it he became a ladies man. As the result of this he has two illegitimate sons, that I know of, a Richard BRUNO or GRAY, by Joyce Bruno and another Richard by JoAnn nee unknown. Richard was a compulsive gambler and was always at the horse or dog races and spent most of the money there. Richard was a lot of fun and he love to tease and joke around. However, by 1968, Barbara decided enough was enough, so Barbara divorced Richard and in 1969, the divorce was finale.

In 1970 Richard married his second wife Sharon Knight. They lived in the town of Orange for several years, then Richard and Sharon with their daughter Susan moved to Las Vegas, Nevada. Richard continued with his masonry business in Las Vegas until he passed away in 1981.

Burial: August 1981, Las Vegas, Clark County, Nevada, at Palm Valley View Cemetery. Cause of Death: Myeloma

Child of RICHARD SANDERS and JOYCE BRUNO:

RICHARD BRUNO, b. Abt. 1953, Probably Redondo Beach, Los Angeles County, California.
Richard Bruno could be going by the name GREY/GRAY after his stepfather Olan. Joyce and Olan live in Manhattan Beach, California.

Child of RICHARD SANDERS and JOANN:

RICHARD, b. Abt. 1960, Orange County, California.

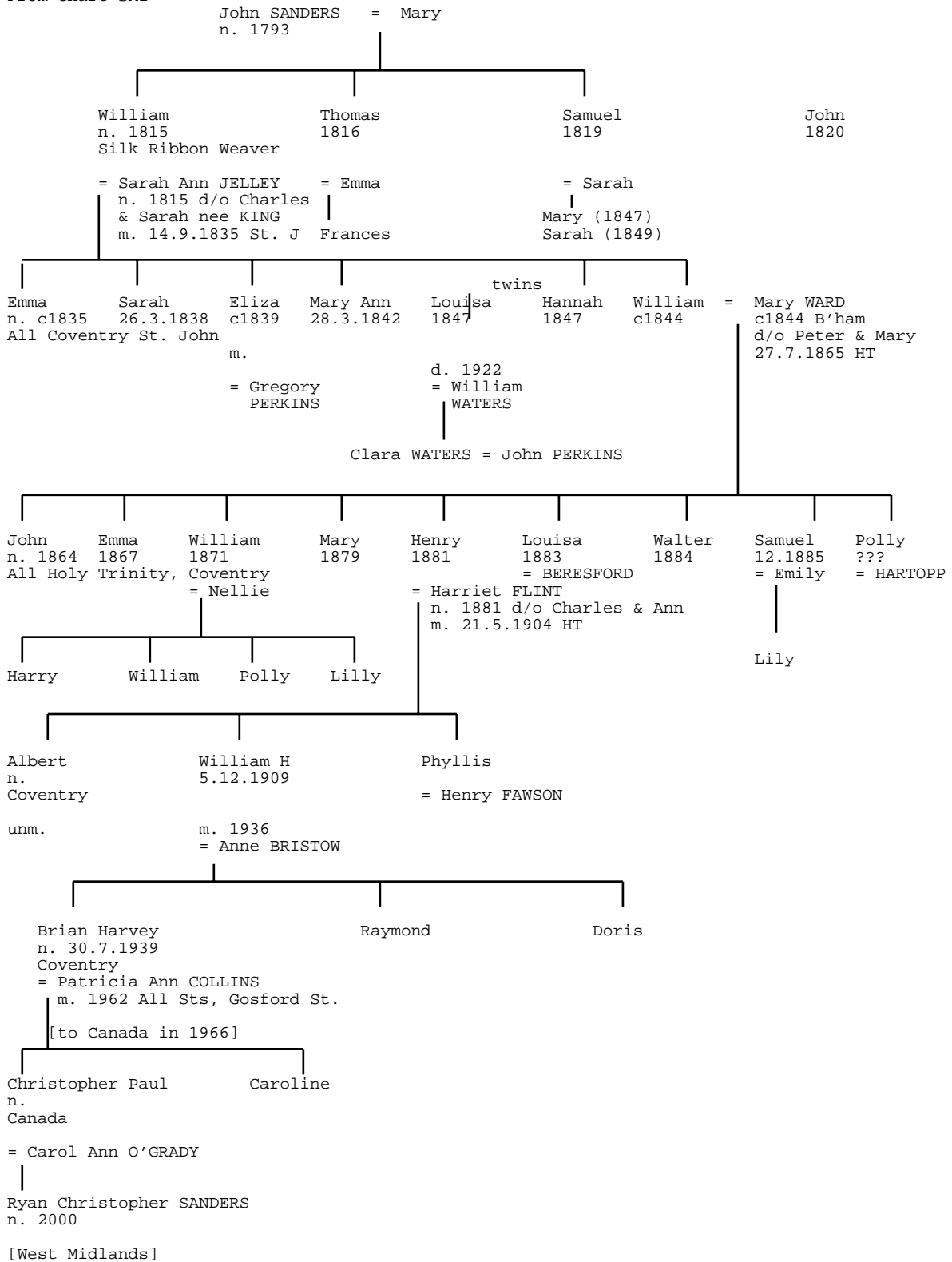
Child of RICHARD SANDERS and SHARON KNIGHT:

SUSAN OLGA "SUSIE" SANDERS, b. June 06, 1973, Anaheim, Orange County, California.

SANDERS Family of Coventry & Birmingham

CHART SM4: John SANDERS & Mary of Coventry [Carol SANDERS]

From Chart SMI:



1871 census; William SANDERS not on census with family, but at 82 Coach House Duddeston, lodging with sister Elizabeth PERKINS & husband.

SANDERS Family of Coventry & Birmingham

- THIS ENDS THE SECTION DESCRIBING THE PROVEN PART OF THE SANDERS TREE -

The following section describes research involving another SANDERS branch originally thought to be possibly connected to the SANDERS family above (Mark GRACE's Maternal line), with another (the first wife of Wilfred Harry HART, or Mark Grace's Paternal line).

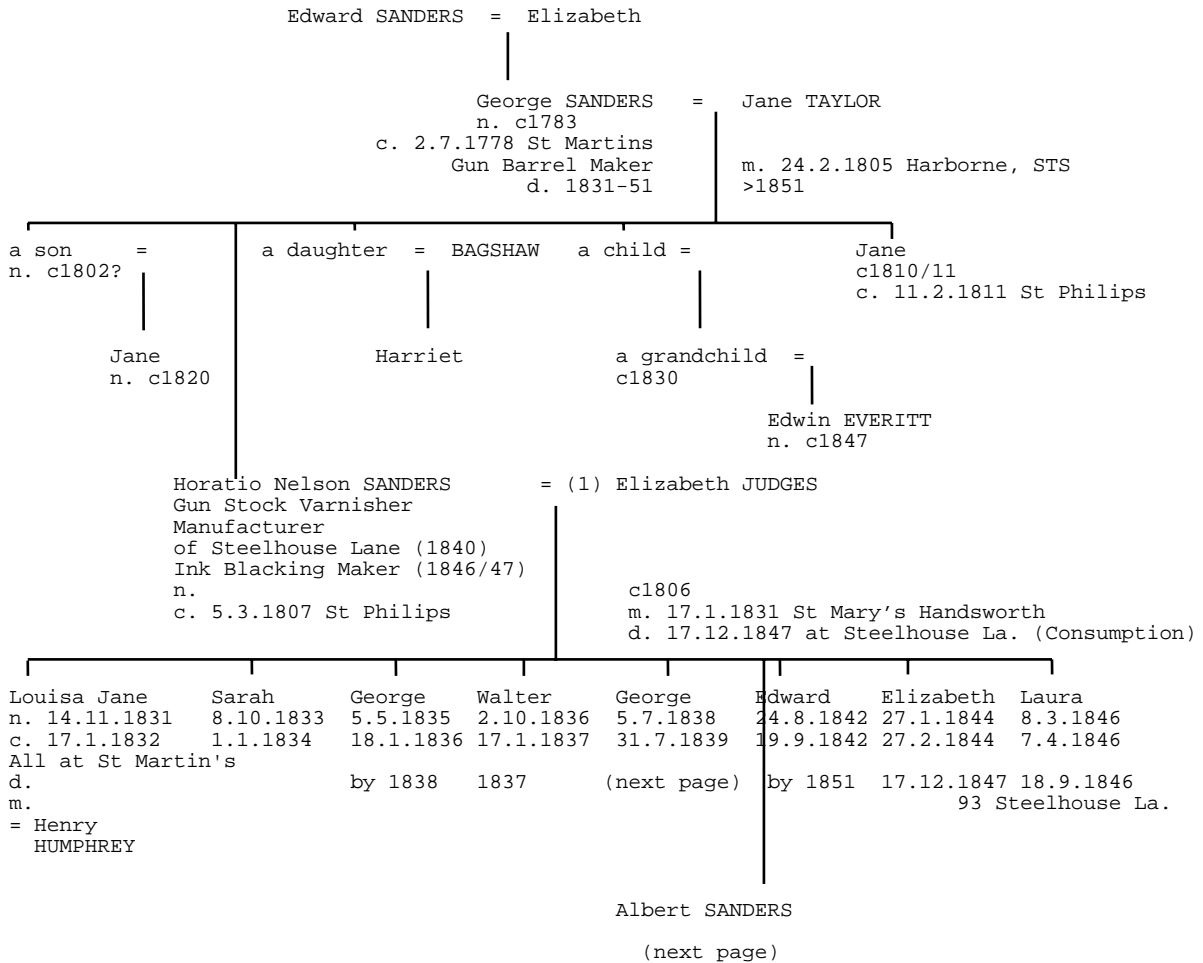
SANDERS Family of Coventry & Birmingham

Wilfred Harry HART [HOWL / WRIGHT]

His first wife was also a SANDERS, Freda. George SANDERS & authors paternal (3xGGF) Joseph Alexander SANDERS both have origins in the later C18th Gun Trade in Birmingham, and may be brothers or closely related. See Paternal SANDERS research.

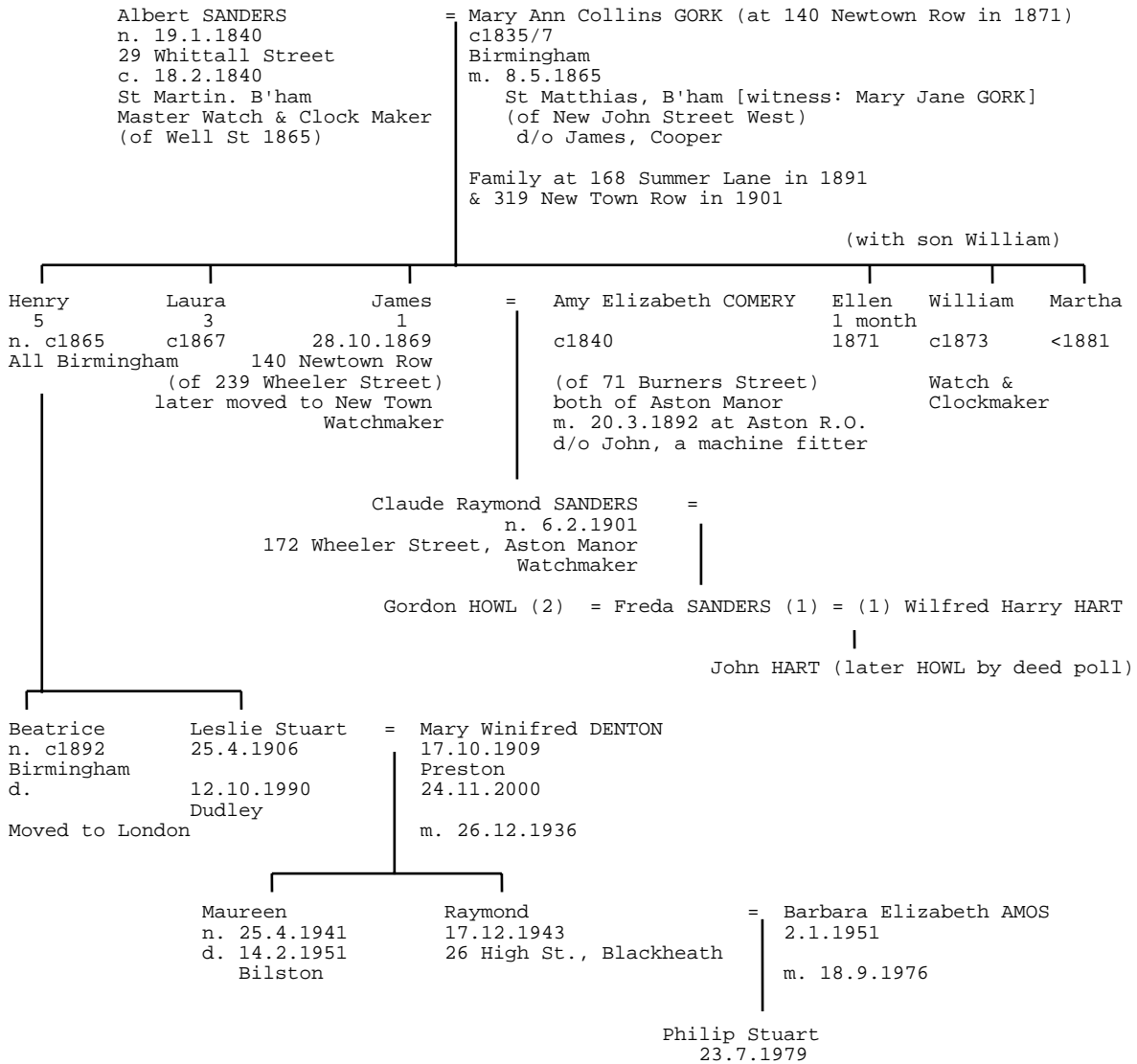
George (1827-31), Gun Barrel Maker at 3 Whittall Street

In 1851 census, Jane, widow [wife of George presumed], (67) Bronzer, Jane SANDERS, unmarried granddaughter (30), Bronzer, Harriet BAGSHAW, unmarried granddaughter (20), Bronzer, & Edwin EVERITT, great grandson (3), Scholar. All of Birmingham.



SANDERS Family of Coventry & Birmingham

From previous page:

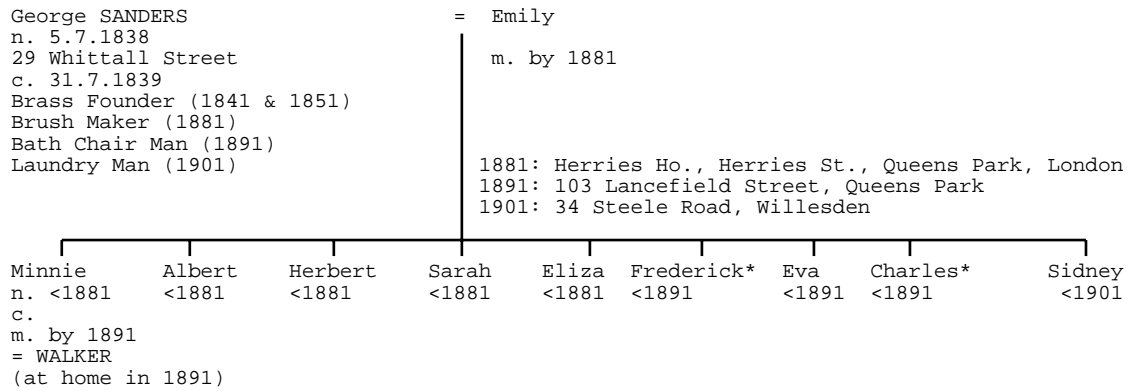


Notes

Albert (61), Watchmaker & Mary Ann (63) with son William (c1873), Watchmaker at 319 Newtown Row, B'ham

Leslie Stuart SANDERS had a jewellers shop in Blackheath, West Midlands.
 Son Raymond, living in Tividale area.

SANDERS Family of Coventry & Birmingham



Notes

1901 census has George & William for same ages at Frederick & Charles - possibly George Frederick & William Charles?